



Required tools:
8mm socket or T-handle
4mm Allen wrench
Scissors or side cutters

- 1** Using an 8mm T-handle or socket, remove the radiator shrouds (six bolts per side). (fig. 1)
- 2** Remove the plastic radiator louvers (fig. 2).
- 3** Using an 8mm T-handle or socket, remove the radiator mounting bolts (two per side) (fig. 3).
Note: This hardware will not be re-used.
- 4** Prepare the R1 and L1 radiator brace parts.
 - a. Attach two of the supplied support rods using the M6x16mm button head bolts as shown (fig. 4).
 - b. While leaving all radiator hoses attached, rotate the radiator away from the motorcycle and maneuver the R1/L1 brace assembly into position as shown (fig. 5).
 - c. Using the supplied M8x30mm hex head bolts and washers, attach the radiator and brace assembly to the frame (fig. 6).*Note: On the left side, re-attach the clutch cable retainers as shown (fig. 6.1)*

- 5** Prepare the R2 and L2 radiator brace parts.
 - a. Install the supplied rubber bumpers as shown (fig. 7).
 - b. Cut and attach the supplied Neoprene tape in the areas marked as shown (fig. 7).
 - c. Using two of the supplied M6x8mm button head bolts on the back side and two M6x16mm on the sides, attach the R2/L2 pieces to the R1/L1 assembly (fig. 8).
- 6** Mount the R3/L3 radiator brace support parts.
 - a. Use approximately 3.5" of Neoprene tape to wrap around the frame support (fig. 9).
 - b. Position the supplied 11-8018-02 machined clamp over the frame support as shown.
 - c. Attach the R3/L3 piece using the supplied M6x8mm bolts at the radiator side and the M6x12mm bolts at the frame side (fig. 10).
- 7** Re-attach the radiator shrouds.
 - a. Using the OEM hardware, start with the front two radiator mounts. Then the rear most mount, then the middle three bolts from front to back.
Note: may need to loosen the Radiator brace – Frame support (from step 6) bolts to align the shroud mounting holes.
- 8** Be sure all fasteners have been tightened.

Have fun and ride safe!



FIG. 1



FIG. 2



FIG. 3



FIG. 4



FIG. 5



FIG. 6



FIG. 6.1



FIG. 7



FIG. 8



FIG. 8



FIG. 9



FIG. 10



FIG. 10

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Part # 11-8018

Radiator Brace Instructions

Quality Off-Road Motorcycle Products

